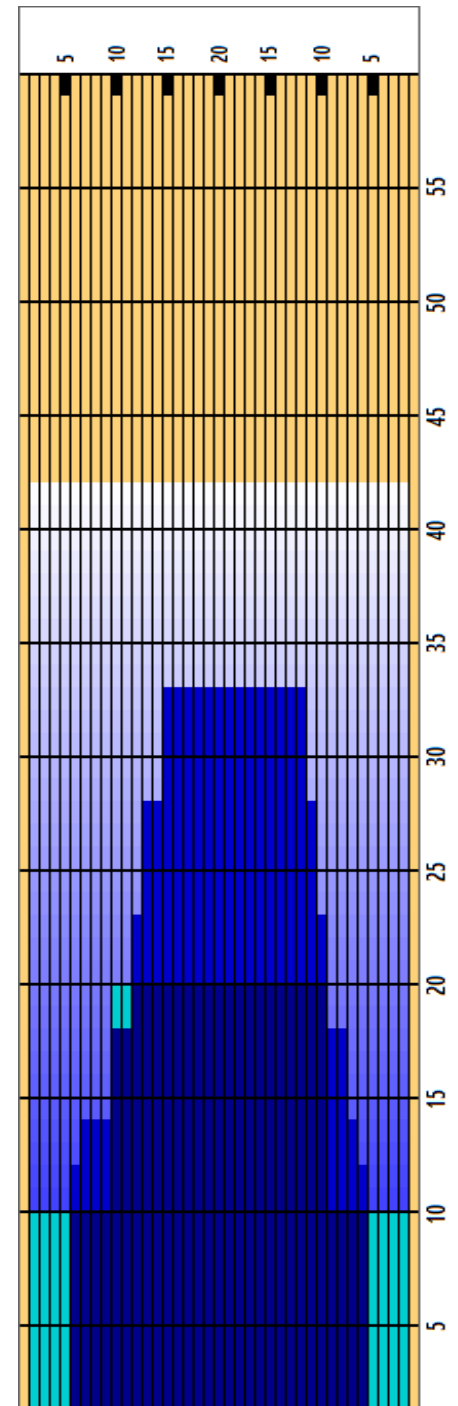


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	13.45 mL	Reverse Oil Total	11.55 mL	Volume Oil Total	25 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	9250
2	10L	10R	4	18	3	A	84	10.2	20.4	10.2	4200
3	2L	2R	0	22	3	A	0	20.4	42.0	21.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	33.0	-9.0	0
2	15L	12R	2	18	3	B	28	33.0	27.9	-5.1	1400
3	13L	11R	2	18	3	B	34	27.9	22.8	-5.1	1700
4	12L	10R	2	18	3	B	38	22.8	17.7	-5.1	1900
5	10L	8R	2	14	3	B	46	17.7	13.8	-3.9	2300
6	7L	7R	1	14	3	B	27	13.8	11.9	-1.9	1350
7	6L	6R	2	14	3	B	58	11.9	8.0	-3.9	2900
8	2L	2R	0	10	3	B	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.33	1.67	1.04	1	1.35	3.33

